

	Doc or ECO #:	ECO-71152-002	Date:	12/09/2019	Author:	JRK
	Rev. #:	A				
Engineering Change Order (ECO)	Engineering Approval:	aeg	Date:	12/09/2019	Quality Approval	DO

P/N #:	71152	Effective Date:	December 9, 2019
Title:	PRO4 ULTRA ICB Panel Dell EOL Update		

1.0 Purpose / Summary

The current Dell 5570 computer in the ULTRA ICB Panel went EOL. It was replaced with the Dell 5000 series 5584, and a new Mounting plate was also created to fit the new computer.

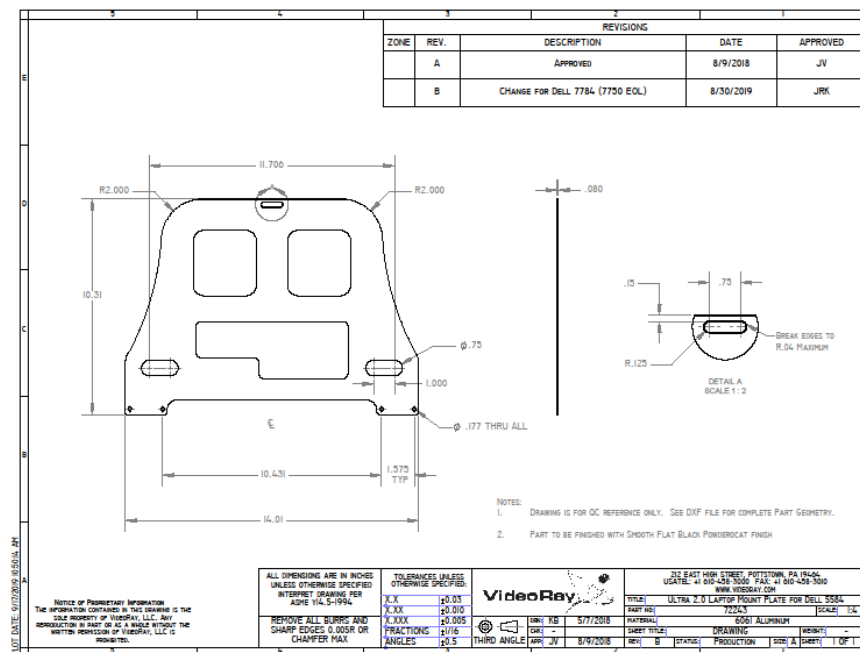
2.0 Parts Affected

Part Number	Notes	Removed	Added	Modified	REV
71152	ULTRA 2.0 Pro4 ICB Panel	☐	☐	☒	C
72242	Dell 5000 series Laptop - 5584	☐	☒	☐	A
72243	PRO4 ULTRA 2.0 mounting plate for 5584	☐	☒	☐	A
71287	Ultra 2.0 Mountng Plate	☒	☐	☐	A
71151	Dell 5000 series Laptop - 5570	☒	☐	☐	A
71293	Decrease to 19"	☐	☐	☒	B
71294	Decrease to 19"	☐	☐	☒	B

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3.0 Detail

The Dell 5570 Went EOL, and was replaced by the 5584. The feet on the new model, and the sir ducting were in different locations which caused the need for a new mounting plate.



4.0 Disposition of Material

Remaining 5570 Units and original mounting plates should still be used until stock is depleted, then use the replacement units.

5.0 Action Items

Action	Department	Acknowledgement Initials
Update work instructions [WI-71152]	PE	JRK
Serialize in stock panels [71152]	PRODUCTION	KK
Update Incoming QC Inspection Sheet for PRO4 ULTRA ICB	QA	DO

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6.0 Modified / Referenced Documents:

Document	Current Revision
WI-71152 – PRO4 ULTRA ICB Assembly Instructions	B

7.0 Revision History

Date Revised (mm-dd-yyyy)	Location of Change (section, paragraph no., step no., etc.)	Description of Change Made	Name of Person making the Change
9/09/2019	WI-71152 section 9.7.7 & 9.8.14 through 16	Add location for ICB serialization sticker & EOL Update of laptop and Mounting Plate	JRK